

RATION, TEN-IN-ONE

The following changes shall be made in Quartermaster Corps Tentative Specification C.Q.D. No. 140A dated 6 March 1944.

Page 13

Paragraph F-4, line 4, shall read:

"under 3 inches of tap water at $73 \pm 3^{\circ}$ F., for ten minutes. Remove the board,"

Page 14

Paragraph G-1a, line 6, 7, and 8 shall read:

"inch and a minimum basis weight of 147 pounds per thousand square feet or a bending chipboard having a minimum thickness of 0.042 inch and a minimum basis weight of 157 pounds per thousand square feet."

Page 17

Paragraph G-3c, line 6, shall read:

"dimensions of 20-5/16 inches in length by 14-1/4 inches in width by 6-15/16 inches in"

RATION, TEN-IN-ONE.

The following changes shall be made in-Quartermaster Corps Tentative Specification CQD No. 140B, dated 1 August 1944.

Page 1.

Paragraph A-1b. Add the following:

"JAN-P-108 - Packaging and Packing for Overseas Shipment -- Boxes, Fiberboard (V-Board and W-Board), Exterior and Interior"

Page 6.

Paragraph E-1e. The tenth item shall read:

<u>Product</u>	<u>No. of Units</u>	<u>Min. Net Wt. of Unit</u> Ounces	<u>Maximum Measurement of Container</u>	<u>Related Specification</u>
Pineapple Rice Pudding	10	3-3/4	300 x 106	CQD 314

Page 7.

Paragraph E-2f. Delete and substitute the following:

"E-2f. Hamburgers.
Pork Tenderloin.
Pork and Applesauce.
Pork Sausage Patties and Apples.

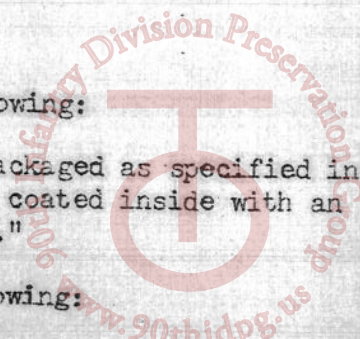
"The product shall be packaged in a round, hermetically sealed, open-top style, metal can with compound-lined double-seamed ends and soldered side seam made from commercial 1.50 pound hot-dip tin plate. The can shall be coated overall outside with a corrosion-resistant lacquer or enamel complying with Quartermaster Corps Tentative Specification CQD No. 202."

Page 8.

Paragraph E-2g. Delete and substitute the following:

"E-2g. Pork and Corn. The product shall be packaged as specified in E-2f, except that commercial 1.25 pound hot-dip tin plate, coated inside with an enamel suitable for the product, shall be used for the can."

Paragraph E-2h. Delete and substitute the following:



"E-2h. Fig Pudding.
Fruit Cake Steamed.
Fruit Pudding.
Pineapple Rice Pudding.
Plum Pudding.

"The product shall be packaged as specified in E-2f, except that a scored, key-opening can may be used."

Page 12.

Paragraph E-2x. Menu Nos. 1, 2, 3, 4, and 5. Delete:

"1 Key, Can, CQD 10, Type II."

Paragraph E-2x. Partial Dinner Unit - Menu No. 2, Item 2.

Delete: "1 Package Caramels, CQD 22, Type I, Class A" and substitute the following:

"1 Package Lemon Juice Powder, Syn., CQD 43, Type I."

Page 18.

Paragraph G-3b. Delete the first and second sentences and substitute the following:

"The cans, soap, towels, and sponge described in E-1a, E-1b, E-1c, E-1d, and E-1e, shall be assembled according to their respective menus in a solid fiberboard box complying with Joint Army-Navy Specification JAN-P-108, Style RSC, Compliance Symbol, W5s."

Page 19.

Paragraph G-3d. Delete and substitute the following:

"G-3d. Strapping.

"G-3d(1). The boxes shall be strapped with rust-resistant coated steel straps complying with Federal Specification QQ-S-781, Type I, Class A or B, or QQ-S-790, Class A or B, Zinc-Coated. The straps shall be applied straight and tightened so as to sink into all the edges, but not to the extent of cutting the fiberboard. The minimum size of the straps shall be as specified in the following table:

<u>Gauge</u>		<u>Minimum Ultimate Tensile Strength</u> (Lbs per Square Inch)
	ROUND STRAPS	
15		100,000
16		140,000
	FLAT STRAPS	
<u>Size</u>		
3/8" x 0.015"		80,000

"Seals shall provide a joint strength of not less than 75 percent of the strap breaking strength."



G-3d(2). Two straps shall be applied in either of the following ways:

"(a). At right angles to each other with one strap centered around the sides and ends, the other strap centered over the top, sides, and bottom. The longer strap shall be applied first.

"(b). Around the top, sides, and bottom, with a strap located approximately one-third the length of the box from each end."

